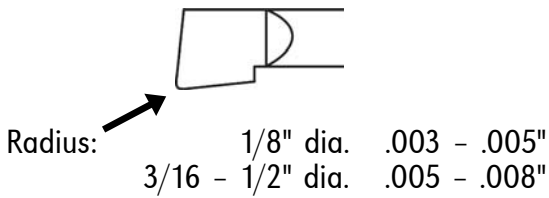
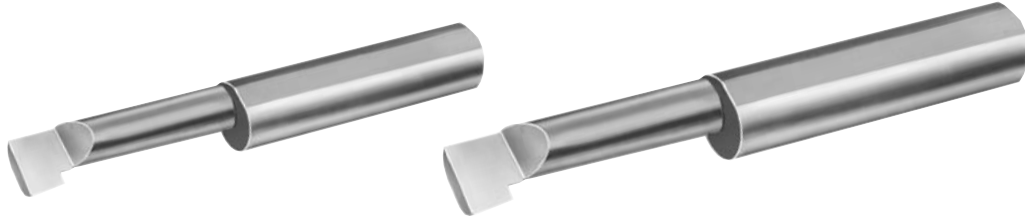




BPS® Boring Tools



Shank Diameter: $+.0000/- .0005$ "
 Minimum Bore Diameter: $+.000/- .005$ "
 Maximum Bore Depth: $+.050/- .000$ "
 Overall Length: $\pm .015$ "

TOOL NUMBER	MINIMUM BORE DIAMETER	SHANK DIAMETER	OVERALL LENGTH	MAXIMUM BORE DEPTH	PROJECTION
B66-050150 B66-050200 B66-050300 B66-050400	.050	1/8	1-1/2	.150 .200 .300 .400	.013
B66-060150 B66-060200 B66-060300 B66-060400 B66-060500	.060	1/8	1-1/2	.150 .200 .300 .400 .500	.015
B66-080150 B66-080200 B66-080300 B66-080400 B66-080500 B66-080600	.080	1/8	1-1/2	.150 .200 .300 .400 .500 .600	.020
B66-100150 B66-100200 B66-100300 B66-100400 B66-100500 B66-100600 B66-100700	.100	1/8	1-1/2	.150 .200 .300 .400 .500 .600 .700	.025
B66-110150 B66-110200 B66-110300 B66-110400 B66-110500 B66-110600 B66-110700	.110	1/8	1-1/2	.150 .200 .300 .400 .500 .600 .700	.028

TiN Coated Boring Tools Also Available



BPS® Boring Tools

Minimum Bore Diameter: +.000/-.005"
 Maximum Bore Depth: +.050/-.000"

TOOL NUMBER	MINIMUM BORE DIAMETER	SHANK DIAMETER	OVERALL LENGTH	MAXIMUM BORE DEPTH	PROJECTION
B66-120250 B66-120350 B66-120500 B66-120700 B66-120800	.120	3/16	2	.250 .350 .500 .700 .800	.030
B66-140250 B66-140400 B66-140500 B66-140600 B66-140700 B66-140750 B66-140800	.140	3/16	2	.250 .400 .500 .600 .700 .750 .800	.035
B66-160250 B66-160400 B66-160500 B66-160600 B66-160750 B66-160900 B66-1601000	.160	3/16	2	.250 .400 .500 .600 .750 .900 1.000	.040
B66-180350 B66-180500 B66-180600 B66-180750 B66-180900 B66-1801000 B66-1801100 B66-1801250 B66-1801500	.180	1/4	2-1/2	.350 .500 .600 .750 .900 1.000 1.100 1.200 1.500	.045
B66-200400 B66-200500 B66-200600 B66-200700 B66-200800 B66-200900 B66-2001000 B66-2001100 B66-2001200 B66-2001300	.200	1/4	2-1/2	.400 .500 .600 .700 .800 .900 1.000 1.100 1.200 1.300	.050
B66-230400 B66-230500 B66-230600 B66-230700 B66-230800 B66-230900 B66-2301000 B66-2301100 B66-2301150 B66-2301200 B66-2301250 B66-2301400 B66-2301500 B66-2301600	.230	5/16	2-1/2	.400 .500 .600 .700 .800 .900 1.000 1.100 1.150 1.200 1.250 1.400 1.500 1.600	.058

TiN Coated Boring Tools Also Available



QUALITY PLUS+ TOOLS

BPS® Boring Tools

Minimum Bore Diameter:

+0.000/-0.005"

Maximum Bore Depth:

+0.050/-0.000"

TOOL NUMBER	MINIMUM BORE DIAMETER	SHANK DIAMETER	OVERALL LENGTH	MAXIMUM BORE DEPTH	PROJECTION
B66-290500 B66-290600 B66-290750 B66-290900 B66-2901000 B66-2901100 B66-2901250 B66-2901350 B66-2901500 B66-2901600 B66-2901750	.290	5/16	2-1/2	.500 .600 .750 .900 1.000 1.100 1.250 1.350 1.500 1.600 1.750	.073
B66-320500 B66-320600 B66-320750 B66-320900 B66-3201000 B66-3201100 B66-3201250 B66-3201500 B66-3201600 B66-3201800	.320	3/8	2-1/2	.500 .600 .750 .900 1.000 1.100 1.250 1.500 1.600 1.800	.080
B66-3202000 B66-3202500 B66-3203000	.320	3/8	4	2.000 2.500 3.000	.080
B66-360500 B66-360600 B66-360750 B66-360900 B66-3601000 B66-3601150 B66-3601250 B66-3601500 B66-3601600 B66-3601800	.360	3/8	2-1/2	.500 .600 .750 .900 1.000 1.150 1.250 1.500 1.600 1.800	.090
B66-3602000 B66-3602500 B66-3603000	.360	3/8	4	2.000 2.500 3.000	.090
B66-490750 B66-4901000 B66-4901250 B66-4901500	.490	1/2	3	.750 1.000 1.250 1.500	.123
B66-4902000 B66-4902500 B66-4902600 B66-4902750	.490	1/2	4	2.000 2.500 2.600 2.750	.123
B66-4903000 B66-4903500 B66-4904000 B66-4904500	.490	1/2	4	3.000 3.500 4.000 4.500	.123

TiN Coated Boring Tools Also Available