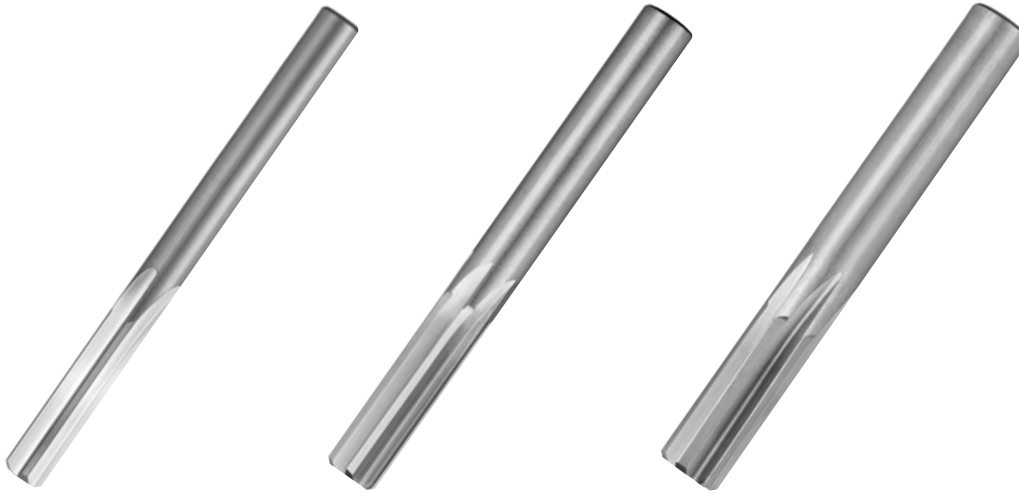




Chucking Reamers

Wire, Fractional, Letter, & Metric Sizes



Cutting Diameter: Up to 1/4" +.0002/-.0000"
Over 1/4" +.0003/-.0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-0280-4	70	.0280	1-1/2	1/4	4
B46-0292-4	69	.0292			
B46-0300-4		.0300			
B46-0310-4	68	.0310			
B46-0312-4	1/32	.0312			
B46-0315-4		.0315			
B46-0320-4	67	.0320			
B46-0325-4		.0325			
B46-0330-4	66	.0330			
B46-0335-4		.0335	1-1/2	1/4	4
B46-0340-4		.0340			
B46-0345-4		.0345			
B46-0350-4	65	.0350			
B46-0355-4		.0355			
B46-0360-4	64	.0360			
B46-0365-4		.0365			
B46-0370-4	63	.0370			
B46-0375-4		.0375			
B46-0380-4	62	.0380	1-1/2	1/4	4
B46-0385-4		.0385			
B46-0390-4	61	.0390			
B46-0394-4	1.0 mm	.0394			
B46-0395-4		.0395			
B46-0400-4	60	.0400			
B46-0405-4		.0405			
B46-0410-4	59	.0410			
B46-0415-4		.0415			



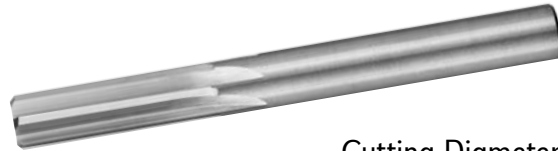
Chucking Reamers Wire, Fractional, Letter, & Metric Sizes

Cutting Diameter: Up to 1/4" +.0002/-.0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-0420-4 B46-0425-4 B46-0430-4 B46-0435-4 B46-0440-4 B46-0445-4 B46-0450-4	58 57	.0420 .0425 .0430 .0435 .0440 .0445 .0450	1-1/2	3/8	4
B46-0455-4 B46-0460-4 B46-0465-4 B46-0469-4 B46-0470-4 B46-0475-4 B46-0480-4	56 3/64	.0455 .0460 .0465 .0469 .0470 .0475 .0480	1-1/2	3/8	4
B46-0485-4 B46-0490-4 B46-0495-4 B46-0500-4 B46-0505-4 B46-0510-4 B46-0515-4		.0485 .0490 .0495 .0500 .0505 .0510 .0515	1-1/2	3/8	4
B46-0520-4 B46-0525-4 B46-0530-4 B46-0535-4 B46-0540-4 B46-0545-4 B46-0550-4	55 54	.0520 .0525 .0530 .0535 .0540 .0545 .0550	1-1/2	3/8	4
B46-0555-4 B46-0560-4 B46-0565-4 B46-0570-4 B46-0575-4 B46-0580-4 B46-0585-4		.0555 .0560 .0565 .0570 .0575 .0580 .0585	1-1/2	3/8	4
B46-0590-4 B46-0591-4 B46-0595-4 B46-0600-4 B46-0605-4 B46-0610-4 B46-0615-4	1.5 mm 53	.0590 .0591 .0595 .0600 .0605 .0610 .0615	1-1/2	3/8	4
B46-0620-4 B46-0625-4 B46-0630-4 B46-0635-4 B46-0640-4 B46-0645-4 B46-0650-4	1/16 52	.0620 .0625 .0630 .0635 .0640 .0645 .0650	1-1/2	3/8	4



BPS® Reamers



Cutting Diameter: Up to 1/4" $\pm 0.0002/-0.0000$ "

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-0655-4 B46-0660-4 B46-0665-4 B46-0670-4 B46-0675-4 B46-0680-4 B46-0685-4	51	.0655 .0660 .0665 .0670 .0675 .0680 .0685	1-3/4	1/2	4
B46-0690-4 B46-0695-4 B46-0700-4 B46-0705-4 B46-0710-4 B46-0715-4 B46-0720-4	50	.0690 .0695 .0700 .0705 .0710 .0715 .0720	1-3/4	1/2	4
B46-0725-4 B46-0730-4 B46-0735-4 B46-0740-4 B46-0745-4 B46-0750-4 B46-0755-4	49	.0725 .0730 .0735 .0740 .0745 .0750 .0755	1-3/4	1/2	4
B46-0760-4 B46-0765-4 B46-0770-4 B46-0775-4 B46-0781-4 B46-0781-4 B46-0785-4	48 5/64 47	.0760 .0765 .0770 .0775 .0780 .0781 .0785	1-3/4	1/2	4
B46-0787-4 B46-0790-4 B46-0795-4 B46-0800-4 B46-0805-4 B46-0810-4 B46-0815-4	2.0 mm 46	.0787 .0790 .0795 .0800 .0805 .0810 .0815	1-3/4 1-3/4 1-3/4 1-3/4 1-3/4 1-3/4 2	1/2	4
B46-0820-4 B46-0825-4 B46-0830-4 B46-0835-4 B46-0840-4 B46-0845-4 B46-0850-4	45	.0820 .0825 .0830 .0835 .0840 .0845 .0850	2	1/2	4
B46-0855-4 B46-0860-4 B46-0865-4 B46-0870-4 B46-0875-4 B46-0880-4 B46-0885-4	44	.0855 .0860 .0865 .0870 .0875 .0880 .0885	2	1/2	4



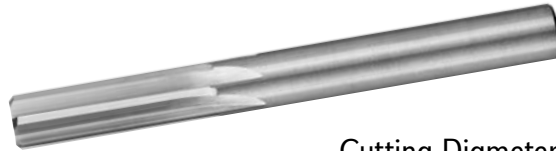
Chucking Reamers Wire, Fractional, Letter, & Metric Sizes

Cutting Diameter: Up to 1/4" +.0002/-.0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-0890-4 B46-0895-4 B46-0900-4 B46-0905-4 B46-0910-4 B46-0915-4 B46-0920-4	43	.0890 .0895 .0900 .0905 .0910 .0915 .0920	2	1/2	4
B46-0925-4 B46-0930-4 B46-0935-4 B46-0938-4 B46-0940-4 B46-0945-4 B46-0950-4	42 3/32	.0925 .0930 .0935 .0938 .0940 .0945 .0950	2	1/2	4
B46-0955-4 B46-0960-4 B46-0965-4 B46-0970-4 B46-0975-4 B46-0980-4 B46-0984-4	41 40 2.5 mm	.0955 .0960 .0965 .0970 .0975 .0980 .0984	2 2 2 2-1/4 2-1/4 2-1/4 2-1/4	1/2 1/2 1/2 5/8 5/8 5/8 5/8	4
B46-0985-4 B46-0990-4 B46-0995-4 B46-1000-4 B46-1005-4 B46-1010-4 B46-1015-4	39 38	.0985 .0990 .0995 .1000 .1005 .1010 .1015	2-1/4	5/8	4
B46-1020-4 B46-1025-4 B46-1030-4 B46-1035-4 B46-1040-4 B46-1045-4 B46-1050-4	37	.1020 .1025 .1030 .1035 .1040 .1045 .1050	2-1/4	5/8	4
B46-1055-4 B46-1060-4 B46-1065-4 B46-1070-4 B46-1075-4 B46-1080-4 B46-1085-4	36	.1055 .1060 .1065 .1070 .1075 .1080 .1085	2-1/4	5/8	4
B46-1090-4 B46-1094-4 B46-1095-4 B46-1100-4 B46-1105-4 B46-1110-4 B46-1115-4	7/16 35 34	.1090 .1094 .1095 .1100 .1105 .1110 .1115	2-1/4	5/8	4



BPS® Reamers



Cutting Diameter: Up to 1/4" +.0002/-0.0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-1120-4 B46-1125-4 B46-1130-4 B46-1135-4 B46-1140-4 B46-1145-4 B46-1150-4	33	.1120 .1125 .1130 .1135 .1140 .1145 .1150	2-1/4	5/8	4
B46-1155-4 B46-1160-4 B46-1165-4 B46-1170-4 B46-1175-4 B46-1180-4 B46-1181-4	32 3.0 mm	.1155 .1160 .1165 .1170 .1175 .1180 .1181	2-1/4	5/8	4
B46-1185-4 B46-1190-4 B46-1195-4 B46-1200-4 B46-1205-4 B46-1210-4 B46-1215-4	31	.1185 .1190 .1195 .1200 .1205 .1210 .1215	2-1/4	5/8	4
B46-1220-4 B46-1225-4 B46-1230-4 B46-1235-4 B46-1240-4 B46-1245-4 B46-1247-4		.1220 .1225 .1230 .1235 .1240 .1245 .1247	2-1/4	5/8	4
B46-1250-4 B46-1255-4 B46-1260-4 B46-1265-4 B46-1270-4 B46-1275-4 B46-1280-4	1/8	.1250 .1255 .1260 .1265 .1270 .1275 .1280	2-1/4	5/8	4
B46-1285-4 B46-1290-4 B46-1295-4 B46-1300-4 B46-1305-4 B46-1310-4 B46-1315-4	30	.1285 .1290 .1295 .1300 .1305 .1310 .1315	2-1/4 2-1/4 2-1/4 2-1/4 2-1/2 2-1/2 2-1/2	5/8 5/8 5/8 5/8 3/4 3/4 3/4	4
B46-1320-4 B46-1325-4 B46-1330-4 B46-1335-4 B46-1340-4 B46-1345-4 B46-1350-4		.1320 .1325 .1330 .1335 .1340 .1345 .1350	2-1/2	3/4	4



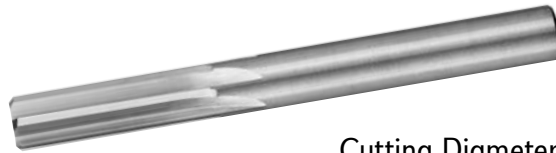
Chucking Reamers Wire, Fractional, Letter, & Metric Sizes

Cutting Diameter: Up to 1/4" +.0002/-.0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-1355-4 B46-1360-4 B46-1365-4 B46-1370-4 B46-1375-4 B46-1378-4 B46-1380-4	29 3.5 mm	.1355 .1360 .1365 .1370 .1375 .1378 .1380	2-1/2	3/4	4
B46-1385-4 B46-1390-4 B46-1395-4 B46-1400-4 B46-1405-4 B46-1406-4 B46-1410-4	28 9/64	.1385 .1390 .1395 .1400 .1405 .1406 .1410	2-1/2	3/4	4
B46-1415-4 B46-1420-4 B46-1425-4 B46-1430-4 B46-1435-4 B46-1440-4 B46-1445-4	27	.1415 .1420 .1425 .1430 .1435 .1440 .1445	2-1/2	3/4	4
B46-1450-4 B46-1455-4 B46-1460-4 B46-1465-4 B46-1470-4 B46-1475-4 B46-1480-4	26	.1450 .1455 .1460 .1465 .1470 .1475 .1480	2-1/2	3/4	4
B46-1485-4 B46-1490-4 B46-1495-4 B46-1500-4 B46-1505-4 B46-1507-4 B46-1510-4	25	.1485 .1490 .1495 .1500 .1505 .1507 .1510	2-1/2	3/4	4
B46-1515-4 B46-1520-4 B46-1525-4 B46-1530-4 B46-1535-4 B46-1540-4 B46-1541-4	24 23	.1515 .1520 .1525 .1530 .1535 .1540 .1541	2-1/2	3/4	4
B46-1545-4 B46-1550-4 B46-1555-4 B46-1560-4 B46-1562-4 B46-1565-4 B46-1570-4	5/32 22	.1545 .1550 .1555 .1560 .1562 .1565 .1570	2-1/2	3/4	4



BPS® Reamers



Cutting Diameter: Up to 1/4" $+0.0002/-0.0000$ "

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-1575-4 B46-1580-4 B46-1585-4 B46-1590-4 B46-1595-4 B46-1600-4 B46-1605-4	4.0 mm 21	.1575 .1580 .1585 .1590 .1595 .1600 .1605	2-1/2	3/4	4
B46-1610-4 B46-1615-4 B46-1620-4 B46-1625-4 B46-1630-4 B46-1635-4 B46-1640-4	20	.1610 .1615 .1620 .1625 .1630 .1635 .1640	2-3/4	7/8	4
B46-1645-4 B46-1650-4 B46-1655-4 B46-1660-4 B46-1665-4 B46-1670-4 B46-1675-4	19	.1645 .1650 .1655 .1660 .1665 .1670 .1675	2-3/4	7/8	4
B46-1680-4 B46-1685-4 B46-1690-4 B46-1695-4 B46-1700-4 B46-1705-4 B46-1710-4	18	.1680 .1685 .1690 .1695 .1700 .1705 .1710	2-3/4	7/8	4
B46-1715-4 B46-1719-4 B46-1720-4 B46-1725-4 B46-1730-4 B46-1735-4 B46-1740-4	11/64 17	.1715 .1719 .1720 .1725 .1730 .1735 .1740	2-3/4	7/8	4
B46-1745-4 B46-1750-4 B46-1755-4 B46-1760-4 B46-1765-4 B46-1770-4 B46-1772-4	16 4.5 mm	.1745 .1750 .1755 .1760 .1765 .1770 .1772	2-3/4	7/8	4
B46-1775-4 B46-1780-4 B46-1785-4 B46-1790-4 B46-1795-4 B46-1800-4 B46-1805-4	15	.1775 .1780 .1785 .1790 .1795 .1800 .1805	2-3/4	7/8	4



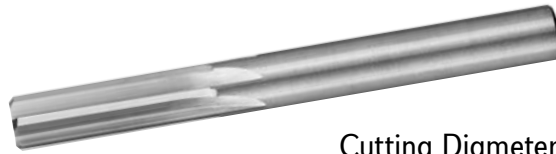
Chucking Reamers Wire, Fractional, Letter, & Metric Sizes

Cutting Diameter: Up to 1/4" +.0002/-.0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-1810-4 B46-1814-4 B46-1815-4 B46-1820-4 B46-1825-4 B46-1830-4 B46-1835-4	14	.1810 .1814 .1815 .1820 .1825 .1830 .1835	2-3/4	7/8	4
B46-1840-4 B46-1845-4 B46-1850-4 B46-1855-4 B46-1860-4 B46-1865-4 B46-1870-4	13	.1840 .1845 .1850 .1855 .1860 .1865 .1870	2-3/4	7/8	4
B46-1872-4 B46-1875-4 B46-1880-4 B46-1885-4 B46-1890-4 B46-1895-4 B46-1990-4	3/16 12	.1872 .1875 .1880 .1885 .1890 .1895 .1900	2-3/4	7/8	4
B46-1905-4 B46-1910-4 B46-1915-4 B46-1920-4 B46-1925-4 B46-1930-4 B46-1935-4	11 10	.1905 .1910 .1915 .1920 .1925 .1930 .1935	2-3/4 2-3/4 2-3/4 3 3 3 3	7/8 7/8 7/8 1 1 1 1	4
B46-1940-4 B46-1945-4 B46-1945-4 B46-1955-4 B46-1960-4 B46-1965-4 B46-1969-4	9 5.0 mm	.1940 .1945 .1950 .1955 .1960 .1965 .1969	3	1	4
B46-1970-4 B46-1975-4 B46-1980-4 B46-1985-4 B46-1990-4 B46-1995-4 B46-2000-4	8	.1970 .1975 .1980 .1985 .1990 .1995 .2000	3	1	4
B46-2005-4 B46-2010-4 B46-2015-4 B46-2020-4 B46-2025-4 B46-2030-4 B46-2031-4	7 13/64	.2005 .2010 .2015 .2020 .2025 .2030 .2031	3	1	4



BPS® Reamers



Cutting Diameter: Up to 1/4" $\pm 0.0002/-0.0000$ "

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-2035-4 B46-2040-4 B46-2045-4 B46-2050-4 B46-2055-4 B46-2060-4 B46-2065-4	6 5	.2035 .2040 .2045 .2050 .2055 .2060 .2065	3	1	4
B46-2070-4 B46-2075-4 B46-2080-4 B46-2085-4 B46-2090-4 B46-2095-4 B46-2100-4	4	.2070 .2075 .2080 .2085 .2090 .2095 .2100	3	1	4
B46-2105-4 B46-2110-4 B46-2115-4 B46-2120-4 B46-2125-4 B46-2130-4 B46-2135-4	3	.2105 .2110 .2115 .2120 .2125 .2130 .2135	3	1	4
B46-2140-4 B46-2145-4 B46-2150-4 B46-2155-4 B46-2160-4 B46-2165-4 B46-2170-4	5.5 mm	.2140 .2145 .2150 .2155 .2160 .2165 .2170	3	1	4
B46-2175-4 B46-2177-4 B46-2180-4 B46-2185-4 B46-2188-4 B46-2190-4 B46-2195-4	7/32	.2175 .2177 .2180 .2185 .2188 .2190 .2195	3	1	4
B46-2200-4 B46-2205-4 B46-2210-4 B46-2215-4 B46-2220-4 B46-2225-4 B46-2230-4	2	.2200 .2205 .2210 .2215 .2220 .2225 .2230	3	1	4
B46-2235-4 B46-2240-4 B46-2245-4 B46-2250-4 B46-2255-4 B46-2260-4 B46-2265-4		.2235 .2240 .2245 .2250 .2255 .2260 .2265	3	1	4



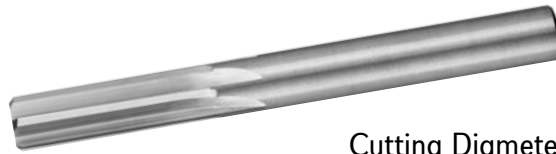
Chucking Reamers Wire, Fractional, Letter, & Metric Sizes

Cutting Diameter: Up to 1/4" $\pm 0.0002/-0.0000$ "

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-2270-4 B46-2275-4 B46-2280-4 B46-2285-4 B46-2290-4 B46-2295-4 B46-2300-4	1	.2270 .2275 .2280 .2285 .2290 .2295 .2300	3	1	4
B46-2305-4 B46-2310-4 B46-2315-4 B46-2320-4 B46-2325-4 B46-2330-4 B46-2335-4		.2305 .2310 .2315 .2320 .2325 .2330 .2335	3	1	4
B46-2340-4 B46-2344-4 B46-2345-4 B46-2350-4 B46-2355-4 B46-2360-4 B46-2362-4	A 15/64 6.0 mm	.2340 .2344 .2345 .2350 .2355 .2360 .2362	3	1	4
B46-2365-4 B46-2370-4 B46-2375-4 B46-2380-4 B46-2385-4 B46-2390-4 B46-2395-4	B	.2365 .2370 .2375 .2380 .2385 .2390 .2395	3	1	4
B46-2400-4 B46-2405-4 B46-2410-4 B46-2415-4 B46-2420-4 B46-2425-4 B46-2430-4	C	.2400 .2405 .2410 .2415 .2420 .2425 .2430	3	1	4
B46-2435-4 B46-2440-4 B46-2445-4 B46-2450-4 B46-2455-4 B46-2460-4 B46-2465-4	D	.2435 .2440 .2445 .2450 .2455 .2460 .2465	3	1	4
B46-2470-4 B46-2475-4 B46-2480-4 B46-2485-4 B46-2490-4 B46-2495-4 B46-2500-4	1/4 E	.2470 .2475 .2480 .2485 .2490 .2495 .2500	3	1	4



BPS® Reamers



Cutting Diameter: Over 1/4" +.0003/-.0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-2505-4 B46-2510-4 B46-2515-4 B46-2520-4 B46-2525-4 B46-2530-4 B46-2535-4		.2505 .2510 .2515 .2520 .2525 .2530 .2535	3	1	4
B46-2540-4 B46-2545-4 B46-2550-4 B46-2559-6 B46-2560-6 B46-2565-6 B46-2570-6	6.5 mm F	.2540 .2545 .2550 .2559 .2560 .2565 .2570	3 3 3 3-1/4 3-1/4 3-1/4 3-1/4	1 1 1 1-1/8 1-1/8 1-1/8 1-1/8	4 4 4 6 6 6 6
B46-2576-6 B46-2580-6 B46-2590-6 B46-2600-6 B46-2610-6 B46-2620-6 B46-2630-6	G	.2575 .2580 .2590 .2600 .2610 .2620 .2630	3-1/4	1-1/8	6
B46-2640-6 B46-2650-6 B46-2656-6 B46-2660-6 B46-2670-6 B46-2680-6 B46-2690-6	17/64 H	.2640 .2650 .2656 .2660 .2670 .2680 .2690	3-1/4	1-1/8	6
B46-2700-6 B46-2710-6 B46-2720-6 B46-2730-6 B46-2740-6 B46-2750-6 B46-2756-6	I 7.0 mm	.2700 .2710 .2720 .2730 .2740 .2750 .2756	3-1/4	1-1/8	6
B46-2760-6 B46-2770-6 B46-2780-6 B46-2790-6 B46-2800-6 B46-2810-6 B46-2812-6	J K 9/32	.2760 .2770 .2780 .2790 .2800 .2810 .2812	3-1/4	1-1/8	6
B46-2818-6 B46-2820-6 B46-2830-6 B46-2840-6 B46-2850-6 B46-2860-6 B46-2870-6		.2818 .2830 .2830 .2840 .2850 .2860 .2870	3-1/4	1-1/8	6



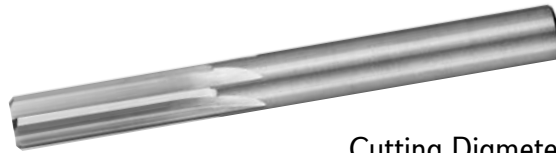
Chucking Reamers Wire, Fractional, Letter, & Metric Sizes

Cutting Diameter: Over 1/4" +.0003/-0.0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-2880-6 B46-2890-6 B46-2900-6 B46-2910-6 B46-2920-6 B46-2930-6 B46-2940-6	L	.2880 .2890 .2900 .2910 .2920 .2930 .2940	3-1/4	1-1/8	6
B46-2950-6 B46-2953-6 B46-2960-6 B46-2969-6 B46-2970-6 B46-2980-6 B46-2990-6	M 7.5 mm 19/64	.2950 .2953 .2960 .2969 .2970 .2980 .2990	3-1/4	1-1/8	6
B46-3000-6 B46-3010-6 B46-3020-6 B46-3030-6 B46-3040-6 B46-3050-6 B46-3060-6	N	.3000 .3010 .3020 .3030 .3040 .3050 .3060	3-1/4	1-1/8	6
B46-3070-6 B46-3080-6 B46-3090-6 B46-3100-6 B46-3110-6 B46-3120-6 B46-3125-6	5/16	.3070 .3080 .3090 .3100 .3110 .3120 .3125	3-1/4	1-1/8	6
B46-3130-6 B46-3140-6 B46-3150-6 B46-3160-6 B46-3170-6 B46-3180-6 B46-3190-6	8.0 mm O	.3130 .3140 .3150 .3160 .3170 .3180 .3190	3-1/4 3-1/4 3-1/4 3-1/4 3-1/2 3-1/2 3-1/2	1-1/8 1-1/8 1-1/8 1-1/8 1-1/4 1-1/4 1-1/4	6
B46-3200-6 B46-3210-6 B46-3220-6 B46-3230-6 B46-3240-6 B46-3250-6 B46-3260-6	P	.3200 .3210 .3220 .3230 .3240 .3250 .3260	3-1/2	1-1/4	6
B46-3270-6 B46-3280-6 B46-3281-6 B46-3290-6 B46-3300-6 B46-3310-6 B46-3320-6	21/64 Q	.3270 .3280 .3281 .3290 .3300 .3310 .3320	3-1/2	1-1/4	6



BPS® Reamers



Cutting Diameter: Over 1/4" +.0003/-0.0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-3330-6 B46-3340-6 B46-3346-6 B46-3350-6 B46-3360-6 B46-3370-6 B46-3380-6	8.5 mm	.3330 .3340 .3346 .3350 .3360 .3370 .3380	3-1/2	1-1/4	6
B46-3390-6 B46-3400-6 B46-3410-6 B46-3420-6 B46-3430-6 B46-3438-6 B46-3440-6	R 11/32	.3390 .3400 .3410 .3420 .3530 .3438 .3440	3-1/2	1-1/4	6
B46-3450-6 B46-3460-6 B46-3470-6 B46-3480-6 B46-3490-6 B46-3500-6 B46-3510-6	S	.3450 .3460 .3470 .3480 .3490 .3500 .3510	3-1/2	1-1/4	6
B46-3520-6 B46-3530-6 B46-3540-6 B46-3543-6 B46-3550-6 B46-3560-6 B46-3570-6	9.0 mm	.3520 .3530 .3540 .3543 .3550 .3560 .3570	3-1/2	1-1/4	6
B46-3580-6 B46-3590-6 B46-3594-6 B46-3600-6 B46-3610-6 B46-3620-6 B46-3630-6	T 23/64	.3580 .3590 .3594 .3600 .3610 .3620 .3630	3-1/2	1-1/4	6
B46-3640-6 B46-3650-6 B46-3660-6 B46-3670-6 B46-3680-6 B46-3690-6 B46-3700-6	U	.3640 .3650 .3660 .3670 .3680 .3690 .3700	3-1/2	1-1/4	6
B46-3710-6 B46-3720-6 B46-3730-6 B46-3740-6 B46-3745-6 B46-3750-6 B46-3755-6	9.5 mm 3/8	.3710 .3720 .3730 .3740 .3745 .3750 .3755	3-1/2	1-1/4	6



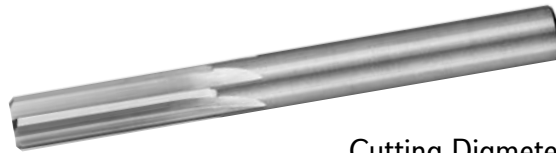
Chucking Reamers Wire, Fractional, Letter, & Metric Sizes

Cutting Diameter: Over 1/4" +.0003/-.0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-3760-6 B46-3765-6 B46-3770-6 B46-3780-6 B46-3790-6 B46-3800-6 B46-3810-6	V	.3760 .3765 .3770 .3780 .3790 .3800 .3810	3-1/2	1-1/4	6
B46-3820-6 B46-3830-6 B46-3840-6 B46-3850-6 B46-3860-6 B46-3870-6 B46-3880-6	W	.3820 .3830 .3840 .3850 .3860 .3870 .3880	3-1/2	1-1/4	6
B46-3890-6 B46-3900-6 B46-3906-6 B46-3910-6 B46-3920-6 B46-3930-6 B46-3937-6	25/64 10.0 mm	.3890 .3900 .3906 .3910 .3920 .3930 .3937	3-1/2	1-1/4	6
B46-3940-6 B46-3950-6 B46-3960-9 B46-3970-6 B46-3980-6 B46-3990-6 B46-4000-6	X	.3940 .3950 .3960 .3970 .3980 .990 .4000	3-1/2	1-1/4	6
B46-4010-6 B46-4020-6 B46-1030-6 B46-4040-6 B46-4050-6 B46-4060-6 B46-4062-6	Y 13/32	.4010 .4020 .4030 .4040 .4050 .4060 .4062	3-1/2	1-1/4	6
B46-4070-6 B46-4080-6 B46-4090-6 B46-4100-6 B46-4110-6 B46-4120-6 B46-4130-6	Z	.4070 .4080 .4090 .4100 .4110 .4120 .4130	3-1/2	1-1/4	6
B46-4134-6 B46-4140-6 B46-4150-6 B46-4160-6 B46-4170-6 B46-4180-6 B46-4190-6	10.5 mm	.4134 .4140 .4150 .4160 .4170 .4180 .4190	3-1/2 3-1/2 3-1/2 3-1/2 4 4 4	1-1/4 1-1/4 1-1/4 1-1/4 1-3/8 1-3/8 1-3/8	6



BPS® Reamers



Cutting Diameter: Over 1/4" +.0003/-.0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-4200-6 B46-4210-6 B46-4219-6 B46-4230-6 B46-4240-6 B46-4250-6 B46-4260-6	27/64	.4200 .4210 .4219 .4230 .4240 .4250 .4260	4	1-3/8	6
B46-4270-6 B46-4280-6 B46-4290-6 B46-4300-6 B46-4310-6 B46-4320-6 B46-4331-6	11.0 mm	.4270 .4280 .4290 .4300 .4310 .4320 .4331	4	1-3/8	6
B46-4340-6 B46-4350-6 B46-4360-6 B46-4370-6 B46-4375-6 B46-4380-6 B46-4390-6	7/16	.4340 .4350 .4360 .4370 .4375 .4380 .4390	4	1-3/8	6
B46-4400-6 B46-4410-6 B46-4420-6 B46-4430-6 B46-4440-6 B46-4450-6 B46-4460-6		.4400 .4410 .4420 .4430 .4440 .4450 .4460	4	1-3/8	6
B46-4470-6 B46-4480-6 B46-4490-6 B46-4500-6 B46-4510-6 B46-4520-6 B46-4528-6	11.5 mm	.4470 .4480 .4490 .4500 .4510 .4520 .4528	4	1-3/8	6
B46-4530-6 B46-4531-6 B46-4540-6 B46-4550-6 B46-4560-6 B46-4570-6 B46-4580-6	29/64	.4530 .4531 .4540 .4550 .4560 .4570 .4580	4	1-3/8	6
B46-4590-6 B46-4600-6 B46-4610-6 B46-4620-6 B46-4630-6 B46-4640-6 B46-4650-6		.4590 .4600 .4610 .4620 .4630 .4640 .4650	4	1-3/8	6



Chucking Reamers Wire, Fractional, Letter, & Metric Sizes

Cutting Diameter: Over 1/4" +.0003/- .0000"

TOOL NUMBER	SIZE	DECIMALS & EQUIVALENTS	OVERALL LENGTH	FLUTE LENGTH	NUMBER OF FLUTES
B46-4660-6 B46-4670-6 B46-4680-6 B46-4688-6 B46-4690-6 B46-4700-6 B46-4710-6	15/32	.4660 .4670 .4680 .4688 .4690 .4700 .4710	4	1-3/8	6
B46-4720-6 B46-4724-6 B46-4730-6 B46-4740-6 B46-4750-6 B46-4760-6 B46-4770-6	12.0 mm	.4720 .2724 .4730 .4740 .4750 .4760 .4770	4	1-3/8	6
B46-4780-6 B46-4790-6 B46-4800-6 B46-4805-6 B46-4810-6 B46-4820-6 B46-4830-6		.4780 .4790 .4800 .4805 .4810 .4820 .4830	4	1-3/8 1-1/2 1-1/2 1-1/2 1-1/2 1-1/2 1-1/2	6
B46-4840-6 B46-4844-6 B46-4850-6 B46-4860-6 B46-4870-6 B46-4880-6 B46-4890-6	31/64	.4840 .4844 .4850 .4860 .4870 .4880 .4890	4	1-1/2	6
B46-4900-6 B46-4910-6 B46-4921-6 B46-4930-6 B46-4940-6 B46-4950-6 B46-4960-6	12.5 mm	.4900 .4910 .4921 .4930 .4940 .4950 .4960	4	1-1/2	6
B46-4970-6 B46-4980-6 B46-4990-6 B46-4995-6 B46-5000-6 B46-5005-6 B46-5010-6	1/2	.4970 .4980 .4990 .4995 .5000 .5005 .5010	4	1-1/2	6
B46-5015-6 B46-5020-6 B46-5030-6 B46-5040-6 B46-5050-6		.5015 .5020 .5030 .5040 .5050	4	1-1/2	6